

Technical drawing of a mechanical part, likely a stamp or die component, showing multiple views and dimensions.

Top View:

- Overall width: 12.45 (490 S.O.)
- Overall height: 12.45 (490 S.O.)
- Dimensions: 2.84 (.112), 1.52 (.060), 0.51 (.020), 0.38 (.015), 0.76 (.030), 0.25 (.010) (B), 1.52 (.060), 0.51 (.020), 2.36 (.093), 1.27 (.050), 2.29 (.090), 4.65 (.183), 7.01 (.276), 23.01 (.906) BLANK, 3.51 (.138), 4.52 (±.10) (.178 ±.002) (±.000), 2.95 (.116), 0.30 (.012), 0.30 (.012), 12.40 (.488), 23.50 (.925), 0.76 (.030), 0.51 (.020) MAT'L.
- Angles: 29°, 5°.
- Surface finish: 10 (diamond symbol).

Side View:

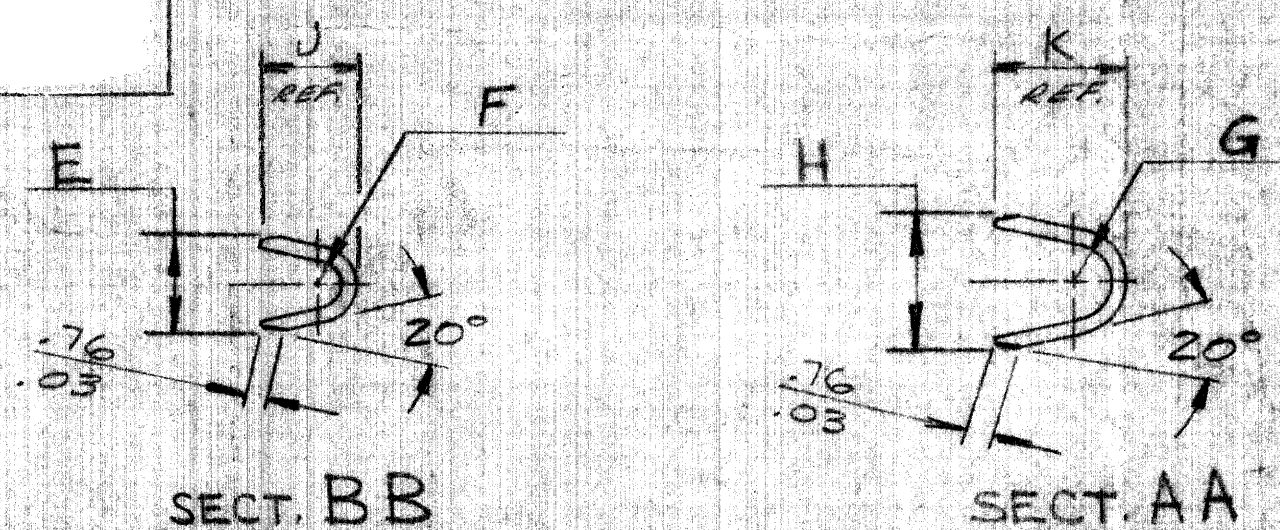
- Dimensions: 4.73 (580), 10.92 (430), 7.37 (290), 10.52 (414), 13.06 (514), 12.45 (490) S.O., 11.28 (.444), 11.86 (.467), 13.16 (.518).

Bottom View:

- Dimensions: 2.84 (.112), 1.52 (.060), 0.51 (.020), 0.38 (.015), 0.76 (.030), 0.25 (.010) (B), 1.52 (.060), 0.51 (.020), 2.36 (.093), 1.27 (.050), 2.29 (.090), 4.65 (.183), 7.01 (.276), 23.01 (.906) BLANK, 3.51 (.138), 4.52 (±.10) (.178 ±.002) (±.000), 2.95 (.116), 0.30 (.012), 0.30 (.012), 12.40 (.488), 23.50 (.925), 0.76 (.030), 0.51 (.020) MAT'L.
- Angles: 29°, 5°.
- Surface finish: 10 (diamond symbol).

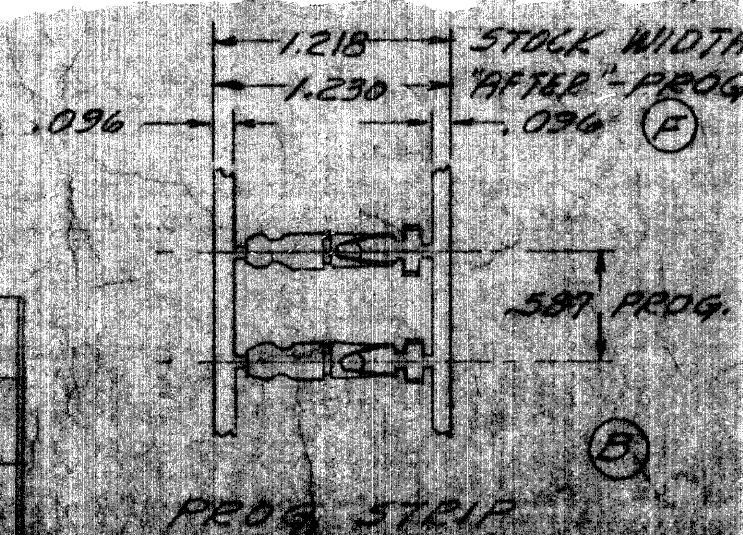
Notes:

- REFERENCE VIEW ONLY FOR TOOL DEVELOPMENT PURPOSES. (N)
- DIMENSIONS IN THIS VIEW NOT REQUIRED TO BE INSPECTED UNLESS OTHERWISE SPECIFIED BY PRODUCT ENGINEERING.
- STAMP "IT"
- STAMP GRIP SIZE



1. FINISH-MS1752A TIN COAT PS 873 G
 2. INDICATES CRITICAL INSPECTION DIMENSION OR SPECIFICATION

FCI AUTOMOTIVE - 2/4/2004
FCI - MASTER COPY WHEN IN RED



RB 2018-1	RB 2018-2	20	1.52 060	3.55 .140	5.08 .200	7.62 300	2.31 091	.51 .020	1.02 .040	3.56 .140	2.44 .098	3.40 .134
RB 1218-1	RB 1218-2	12/14	3.12 .122	4.57 .180	9.40 .370	12.70 500	3.81 .160	.76 .030	1.27 .050	5.28 .208	4.42 .174	5.66 .223
RB 1618-1	RB 1618-2	16/18	2.29 .090	4.57 .180	6.86 .270	9.40 .370	3.20 .160	.76 .030	1.27 .050	4.32 .168	3.30 .130	3.96 .156
PART NO. UNPLATED	PART NO.	CABLE GAUGE	A	B	C	D	E	F	G	H	I	J

[illegible]

FOR CHECKING - USE PLUG GAGE
 .182 DIA. - "90" DIM.
 .178 DIA. - "NO 90" DIM.

ALL DIMENSIONS IN MM. WITH INCH EQUIVALENTS	DRAWN JG	DATE 3-8-74
UNLESS OTHERWISE SPECIFIED	CHECKED D.W. Neal	DATE 3-10-74
TOL. MM. INCHES	APPROVED	DATE
2 PLACE 0.250 0.01	SCALE	
3 PLACE 0.0125 0.005	4x = NOTED	
ANGLES 1°	REFERENCE: CHART 12-2	
DO NOT SCALE	1796235	
MATERIAL: CA260 BRASS (.020 THICK)		
 INTERLOCK SAFETY	PART NO. TERMINAL (1/4" BULLET TYPE)	
	RB 1618-2 CHARTED	
TOOL NO. D 045	LOC.: F402	